

# Place - Voice - Manner Error Pattern Analysis

	m	n	ŋ	p	b	t	d	k	g	θ	ð	f	v	s	z	ʃ	ʒ	h	tʃ	dʒ	l	r	w	j
# Prevocalic			█																					
V Intervocalic																								
# Postvocalic																							█	█
	Nasals			Stops						Fricatives									Affricates		Liquids		Glides	

nasal clusters	/l/ clusters	/r/ clusters	/w/ clusters	/s/ clusters	Phonetic Inventory	P.V.M. Error Patterns
nt·nd·ndʒ·mp	pl·bl·kl·gl fl·sl	pr·br·tr·dr kr·gr·fr·ʃr·θr	tw dw·kw·gw·sw	sm·sn·sp·st·sk		